


539

DART AEROSPACE LTD	Work Order:	24169
Description: Bushing	Part Number:	D3403-1
Dwg: D3403 Rev. A	Qty:	64
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/09/07	64
2	MC	Turn as per Folio FA556 & Dwg D3403 Material: AISI 303 SS Bar Ø0.750 (M303R0.750) Folio Rev: <u>N/A</u> Identify for D3403-1	M18742 Dwg Rev: <u>A</u> Batch: <u>M18429</u>	J.G 05/10/05	64
3	QC2	Inspect parts as they come off the machine Identify as D3403-1	J.G	05/10/20	64
4	QC8	Second check	BE	05.10.20	
5	MC	Deburr	J.G	05/10/20	64
6	ST	Identify and Stock	CD	05/10/21	64
7	AC	Cost / part: <u>3.90</u>	SUC	05-10-21	64
8	DC	Close W/O <u>3.06</u> Inspect Level 21	Q	05/10/24	64

Rev	Date	Change	Revised By	Approved
A	05.08.31	New issue	KJ/JLM	

RELEASED
15/05/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-10-20	2	12x 03403-1 Ave + 03001	<i>[Signature]</i> 05/10/20	bushing fit good. Acceptable.	J.G 05/10/20	<i>[Signature]</i> 05-10-20	<i>[Signature]</i> 05/10/20	<i>[Signature]</i> 05-10-20

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/10/24

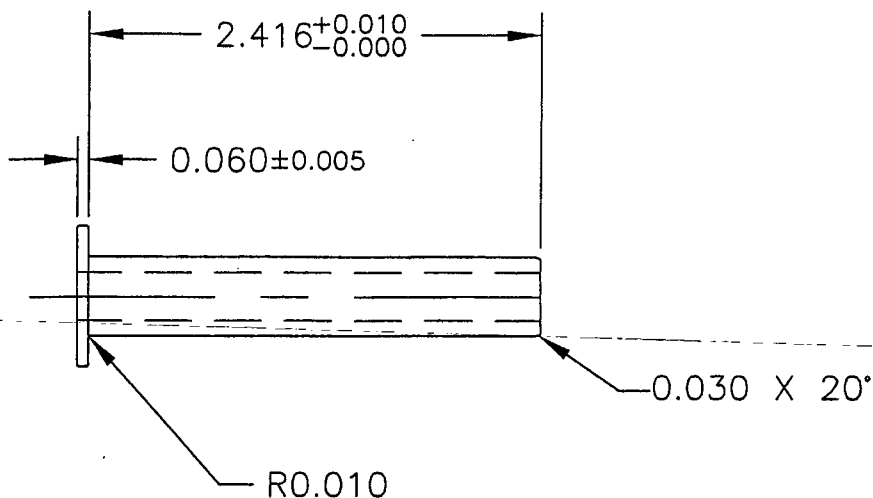
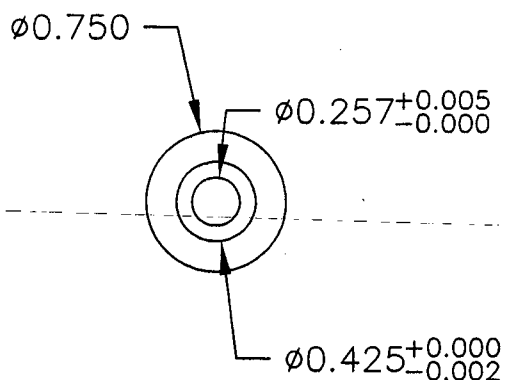
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

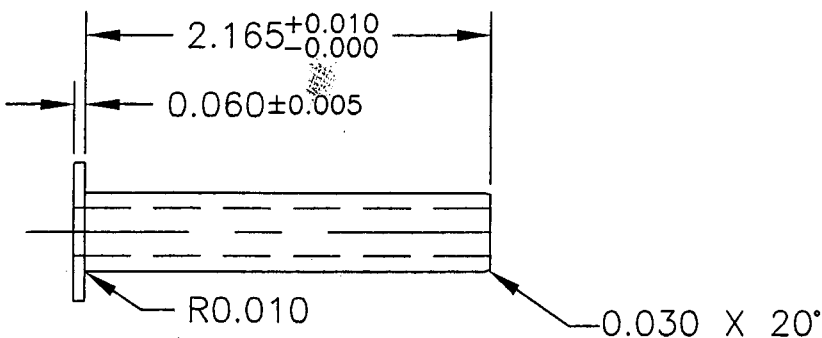
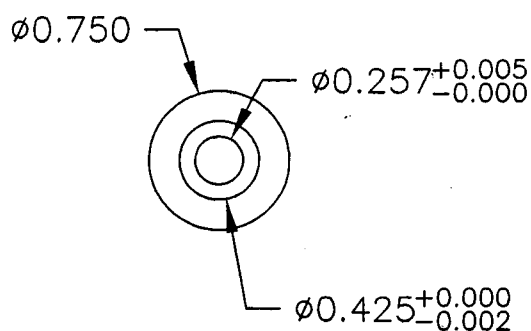


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3403	REV. A SHEET 1 OF 1
DATE 05.03.07		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	

RELEASED
05-08-09



D3403-1 BUSHING



D3403-3 BUSHING

D3403-1/-3- BUSHING

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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ENGINEERING

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REVISION
NOTICE

WORK ORDER

NO. 24169

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
10:49 am

Work Order No : 0024169

Project Name : D3403-1

Project For : ~~BUSHING~~ *539*

Work Order Type : Main

Main WO Number :

House Part Number : D3403-1

Description : Bushing

Manufactured : No

Amount Req'd : *864*

Amount Done : 0

Start Date : 08-31-05

Est Finish Date : 09-29-05

Act Finish Date :

Drawings Req'd : No

Ok for Approval :

Approval Rec'd :

Department Code:

Burden Flags : NNNNNNNN

WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value : 0.00

Est Mark Up : 0.000%

Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

